

Date: Monday, 09/02/2009 10:15:21 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MESH (LID)
Job Number	: 45611		
Estimate Number	: 13660		
P.O. Number	:	Part Number	: D38323
This Issue	: 09/02/2009 S.O. No. :	Drawing Number	: D3832 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	: A
Previous Run	: 44869	Material	:
Written By	:	Due Date	: 13/02/2009 Qty: 3 Um: Each
Checked & Approved By	: <u>JUD 09-02-09</u>		
Comment	: Est Rev:A 08-12-01 new issue DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304EX07516F	Expanded Metal Flat SS
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Comment: Qty.: 12.5335 sf(s)/Unit Total : 37.6006 sf(s)

Expanded Metal Flat SS

batch: M110629 (2) M110262

SAD 09-02-13

2.0	SHEAR	SHEAR
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Comment: SHEAR

1- shear mesh to size as per dwg D3832

SAD 09-02-13 (3)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

09-02-17 (3)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

SAD 09-02-17 (3)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/02/18

Job Completion



mk 09-02-18

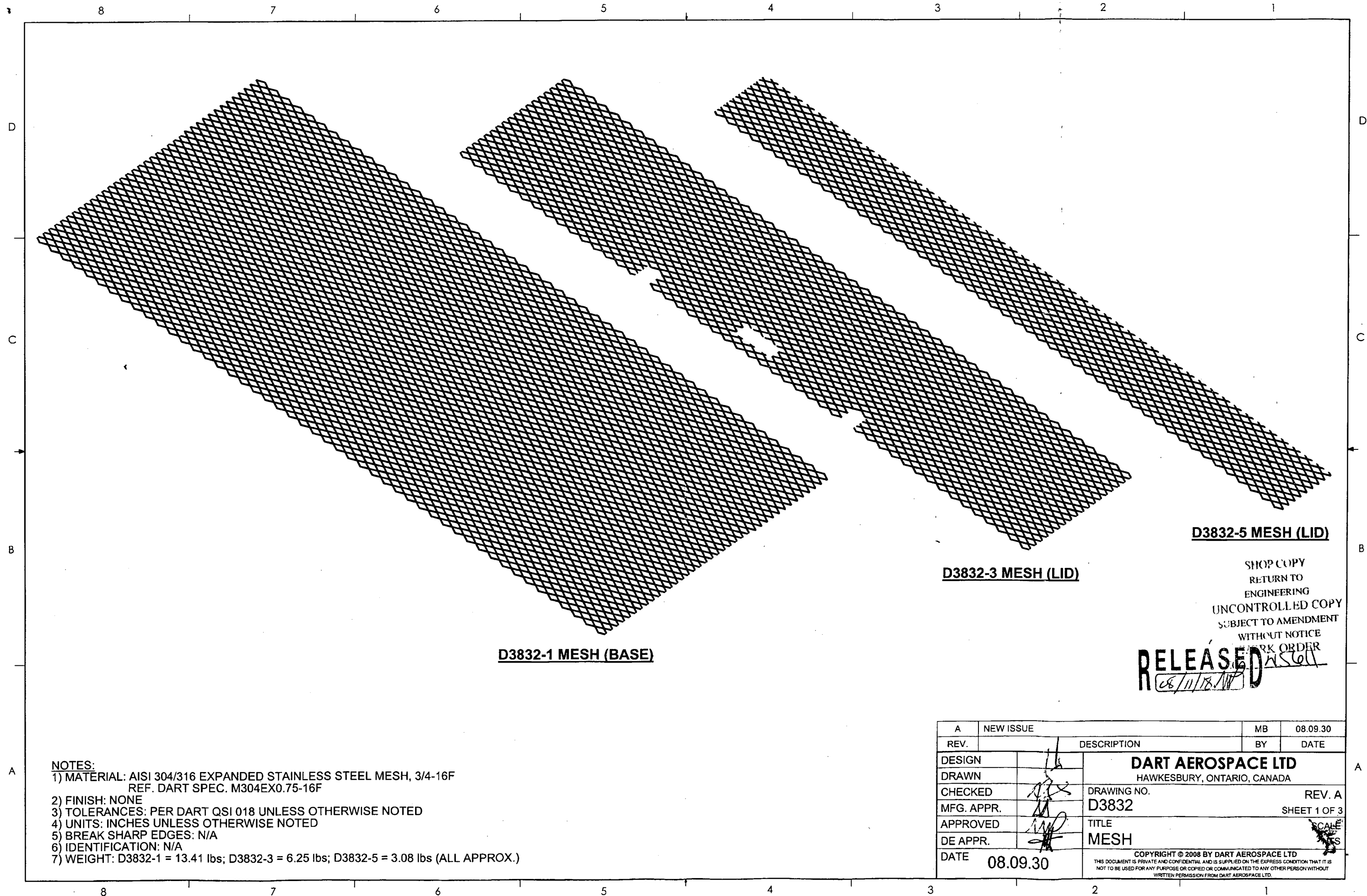
W/O: 		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

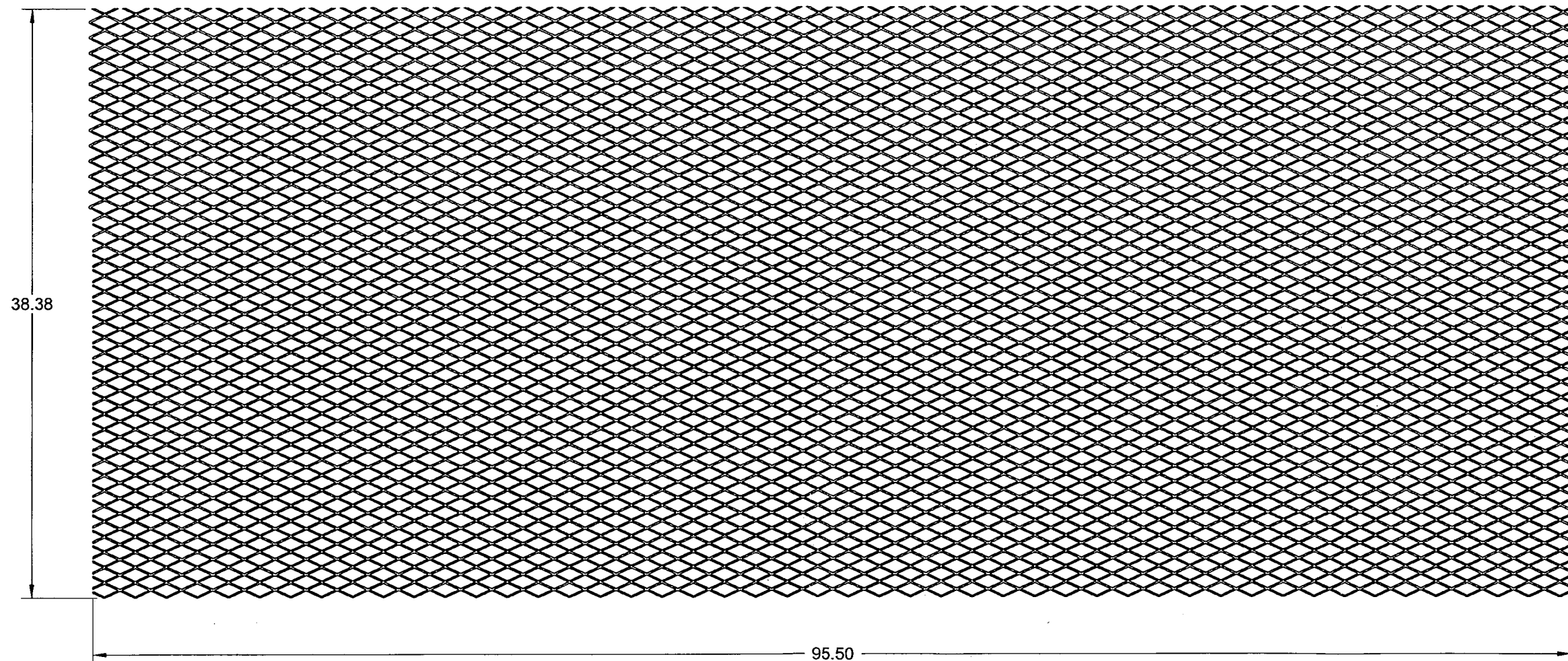
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08/11/18
WORK ORDER

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH	YES
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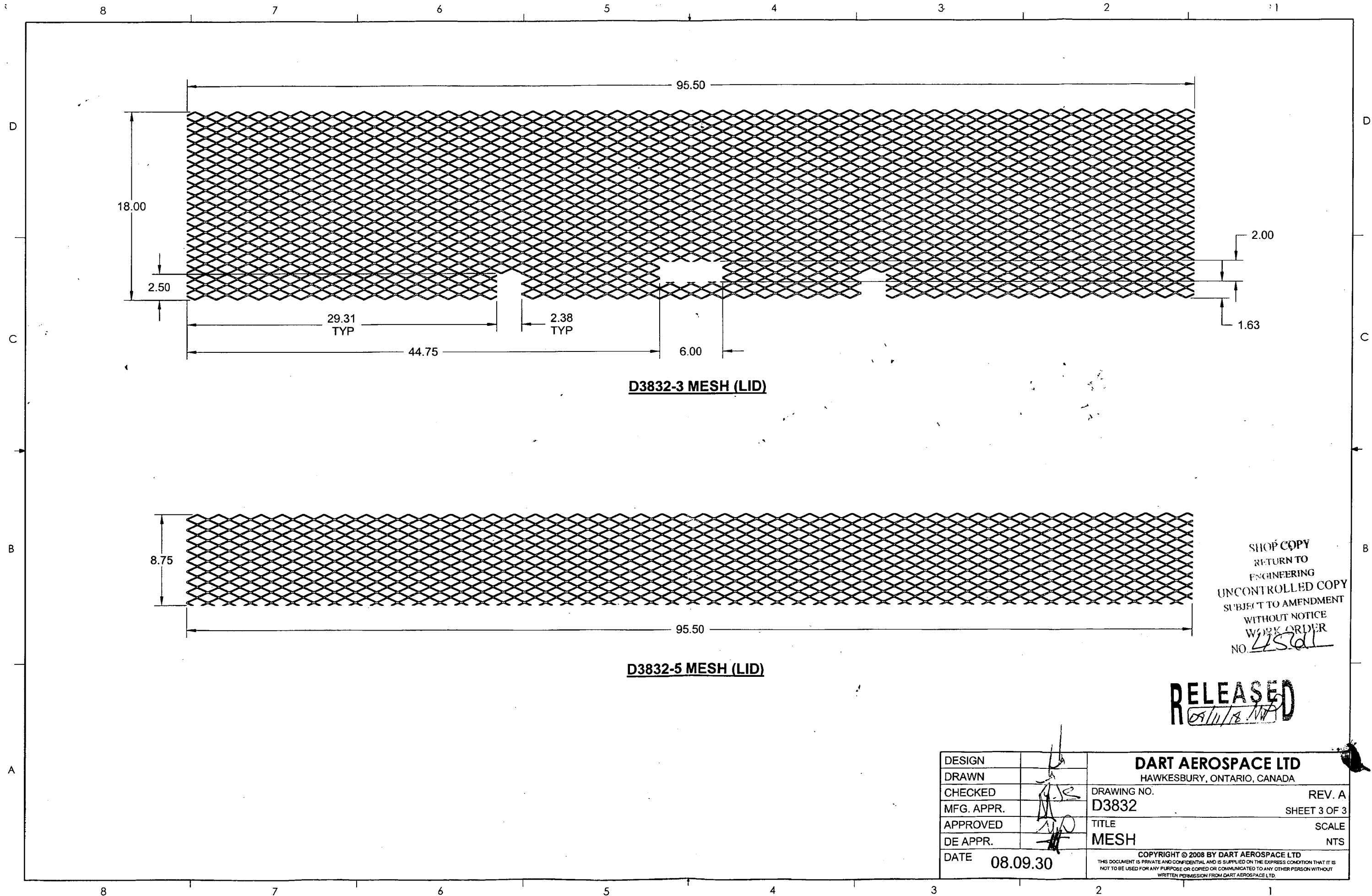


D3832-1 MESH (BASE)

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DE APPR.	MS	MESH (LID)	NTS
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D3832-3 MESH (LID)

D3832-5 MESH (LID)

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